



GREY BOARD-TDS

	Grey Board		Brown	White	Black
QUALITY	Single Layer	Laminated	1/s Kraftliner	1/s White	1/s Black
g/dm ³	625	625	650	650	650
mm	GRAMMAGE g/m ²				
0.5	300				
0.8	500				
1	625			650	650
1.1	700			750	750
1.2	750	750	800	800	800
1.3	800	800	850	850	850
1.4	875	875	950	950	950
1.5	950	950	1000	1000	1000
1.6	1000	1000	1050	1050	1050
1.7	1050	1050	1100	1100	1100
1.75	1100	1100	1150	1150	1150
1.8	1150	1150	1200	1200	1200
1.9	1200	1200	1250	1250	1250
2.0	1250	1250	1350	1350	1350
2.1	1300	1300	1400	1400	1400
2.2	1375	1375	1450	1450	1450
2.25	1400	1400	1500	1500	1500
2.3	1450	1450	1550	1550	1550
TOLERANCE Thickness(TAPPI T411) : ±0.05mm Moisture(TAPPI T412) : 8.5±1.5% Cobb(TAPPI T441) : unsized Substance(TAPPI T 410): indicative Plybond(TAPPI T 569) :>= 120J/M2		Large Sheets(LS) Min.size: 600mm x 600mm Max.size: 1600mm x 3000mm Size tolerance: ±3mm Angle: 4mm/m		Cut To Size(CTS) Min.size: 85mm x 150mm 100mm x 100mm Size tolerance: ±0.5mm Angle: 3mm/m Working Thickness: 0.5-4mm	

Solid grey graphic board made from 100% post consumer wastepaper

Further technical information on request.

Grammages subject to variation. Date of issue 2022/1/1



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mm	GRAMMAGE g/m ²				
2.4	1500	1500	1600	1600	1600
2.5	1550	1550	1650	1650	1650
2.6		1650	1750	1750	1750
2.7		1700	1800	1800	1800
2.8		1750	1850	1850	1850
2.9		1800	1950	1950	1950
3		1850	2000	2000	2000
3.1		1950	2050	2050	2050
3.2		2000	2150	2150	2150
3.3		2050	2200	2200	2200
3.4		2125	2250	2250	2250
3.5		2200	2350	2350	2350
3.6		2250	2400	2400	2400
3.7		2300	2450	2450	2450
3.8		2375	2550	2550	2550
3.9		2450	2600	2600	2600
4.0		2500	2650	2650	2650
TOLERANCE Thickness(TAPPI T411) : ±0.05mm Moisture(TAPPI T412) : 8.5±1.5% Cobb(TAPPI T441) : unsized Substance(TAPPI T 410): indicative Plybond(TAPPI T 569) :>= 120J/M2		Large Sheets(LS) Min.size: 600mm x 600mm Max.size: 1600mm x 3000mm Size tolerance: ±3mm Angle: 4mm/m		Cut To Size(CTS) Min.size: 85mm x 150mm 100mm x 100mm Size tolerance: ±0.5mm Angle: 3mm/m Working Thickness: 0.5-4mm	

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